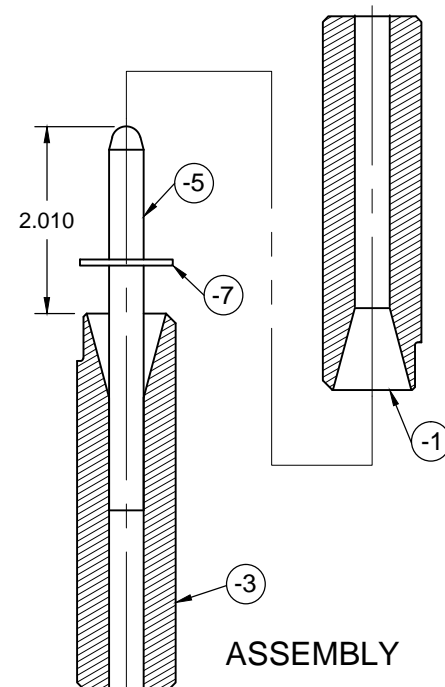
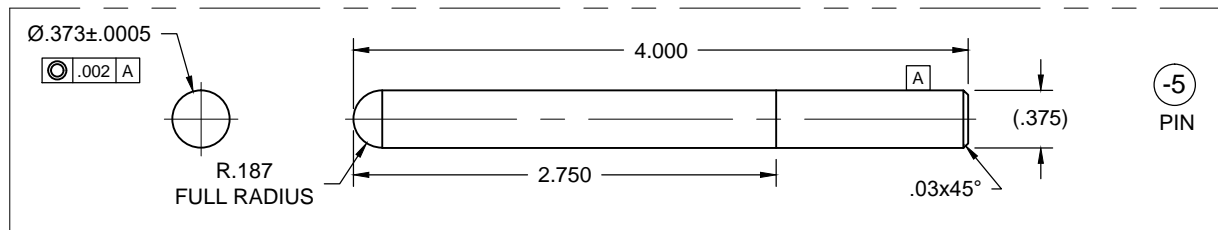
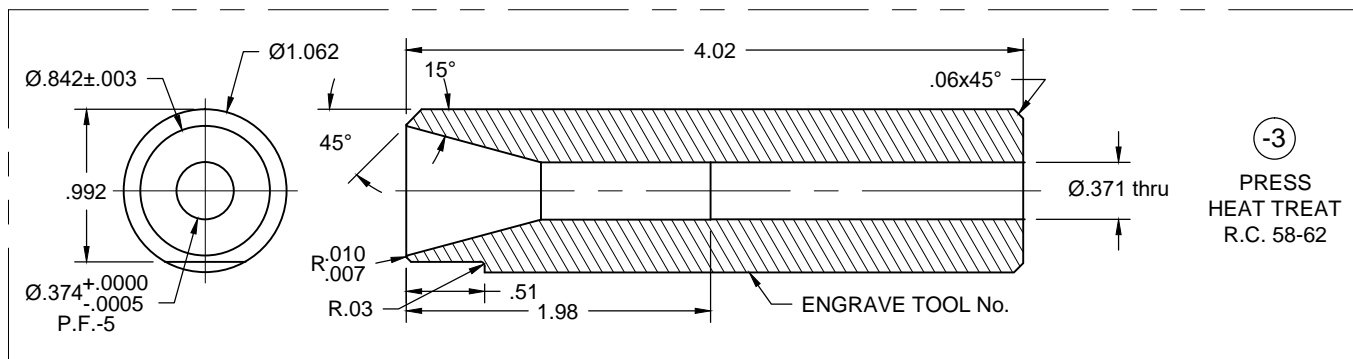
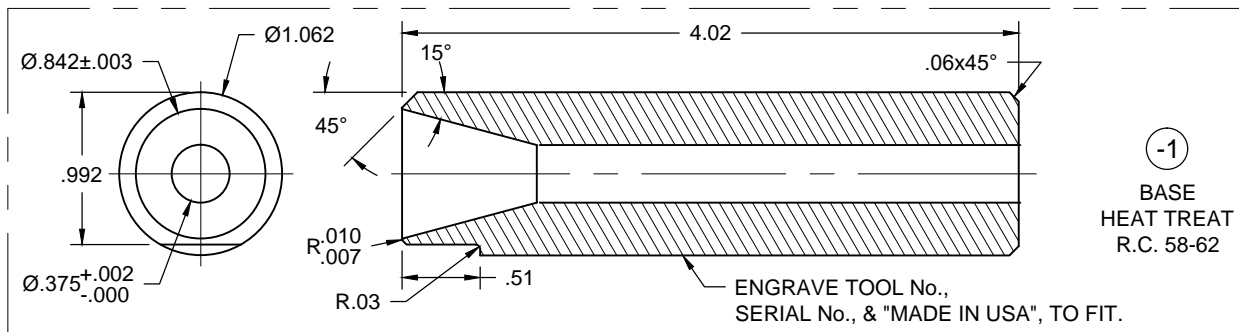


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	CH'D -5 Ø.312 SPHERICAL TO R.187 FULL RADIUS AND Ø.375 FROM BASIC TO REFERENCE DIM.	10/19/12	RJC	GE



ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS
			-1	1	BASE	0-1	Ø1-1/16 x 4-1/8
			-3	1	PRESS	0-1	Ø1-1/16 x 4-1/8
			-5	1	PIN	STEEL DOWEL	Ø3/8 x 4 MCMMASTER-CARR #98381A640
		B/O	-7	1	WASHER SEPERATOR	TEFLON	Ø1 O.D., Ø3/8 I.D. x 1/16 thick (MAKE AT ASSEMBLY)

RED BARN MACHINE	
TITLE PRESS SWAGING TOOL.	
DWG NO. RB T101655-101	REV 1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON:	
DECIMALS .XXX ± .005	FRACTIONS ± 1/32
XX ± .01	ANGLES ± 5°
X ± .1	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 8-17-09
SHEET 1 of 1	